





Usine productrice/Hersteller/Manufacturer Ugine Avenue Paul Girod - CS 90100 73403 Ugine Cedex France	INSPECTION CERTIFICATE 3.1 CERTIFICAT DE RECEPTION 3.1 ABNAHMEPRUEFZEUGNIS 3.1 ----- EN 10204 / 3.1		UGITECH Providing special steel solutions 		
Numéro certificat/Nummer/Number 81629740 900001	Ordre de fab. / Auftrag / Prod. Order A1613MF71000	N° coulée / Schmelzen Nr / Heat N° 605304	N° lot MM / Chargen / Batch 1613MF7100		
Certification - Werkzeugzeugnis - Certificate AD 2000-MERKBLATT W0/TRD100 Pressure Equipment Directive 97/23/EC ISO 9001 ISO/TS 16949	EN 9100 EN 9120		Marque d'usine Herstellerzeichen Supplier's Mark 		
UGIMA 4028 BAR ROLLED DESCALED QUENCHED AND TEMPERED QT850 K13 ROUND 115,000MM LON G. 6,200M + 300,000MM -300,000MM Produit UGIMA 4028 BARRE LAMINÉ(E) DÉCALAMINÉ(E) TRAITÉ(E) QT850 K13 ROND(E) 115,000MM LONG. 6,200M + 30 Erzeugnisform UGIMA 4028 STAB GEWALZT ENTZUNDERT/ÜBERDREHT VERGÜTET QT850 K13 RUND 115,000MM LONG. 6,200M + 30 Product UGIMA 4028 BAR ROLLED DESCALED QUENCHED AND TEMPERED QT850 K13 ROUND 115,000MM LONG. 6,200M + 30			Poinçon de l'expert Prufstempel Inspector's stamp 		
Client - Besteller - Purchaser 12672 BIRCELIK PASLANMAZ CELIK	N° ode client - Kundenbestellnummer - Purchase order number ORDER DTD 02.02.2016 BIRCELIK TICARET A.S.	Commande - Bestellung - Order 730122 100			
Norme de référence / Besugsnorm / Standard for reference EN 10088-3 ED2014 1.4028 <small>Mrk: Seyit Nizam Mh. Demirciler Sit. 4. Cd. No: 5 Z. Burnu-IST. Tel: (0212) 665 76 34 (3-Hat) 546 29 63 Fax: 558 87 07 Sb: Seyit Nizam Mh. Demirciler Sit. 5. Cd. No. 41 Z. Burnu-IST. Tel: (0212) 255 39 33-255 45 93-665 76 37 Fax: 253 06 19 Pasa: Mehmet Daireli 177 035 9422</small>					
Spécification client / Kundenspezifikation / Customer's specification - - -					
Nombre Stueckzahl Pieces Nbr 18	Profil Profile Shape RO	Dimension Ausmessung Dimension 115,000	Longueur Laenge Length 6,200	Poids Gewicht Weight 504 KG	
Mode d'élaboration Erschmelzungsart Melting process EF + AOD + CC	N° prélèvement Probenummer Test number AVG2	Demandé / Vorschrift / Required <small>Mrk: Seyit Nizam Mh. Demirciler Sit. 4. Cd. No: 5 Z. Burnu-IST. Tel: (0212) 665 76 34 (3-Hat) 546 29 63 Fax: 558 87 07 Sb: Seyit Nizam Mh. Demirciler Sit. 5. Cd. No. 41 Z. Burnu-IST. Tel: (0212) 255 39 33-255 45 93-665 76 37 Fax: 253 06 19 Pasa: Mehmet Daireli 177 035 9422</small> % C % Si % Mn % Ni % CR % MO % CU % S Min 0,2600 0,0200 0,0100 0,0050 0,0050 0,0050 0,0050 0,0050 Max 0,3500 0,0050 0,0050 1,0000 14,0000 0,0300 coulée/ Schmelzen / Heat 0,3110 0,3400 0,4650 0,4810 12,0850 0,0590 0,0780 0,0255 Produit / Erzeugnisform/ Product			
Demandé / Vorschrift / Required Min Max 0,0400		50 51 52 53 54 55 70 71 72 73 74 75	50 51 52 53 54 55 70 71 72 73 74 75		
Demandé / Vorschrift / Required Min Max		76 77 78 79 80 81 82 83 84 85 86 87	76 77 78 79 80 81 82 83 84 85 86 87		
We declare that the mentioned product is in compliance with the requirements of the contract and that, after checks and tests, it meets in all respects the specified requirements and applicable standards and regulations, except reservations or exceptions as listed in this declaration of conformity ; Document validated by electronic signature. Material manufactured in the REACH regulation respect.		Ugine le 22.02.2016 Le Responsable Métallurgie-Qualité Der Qualitätsbeauftragter			
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