


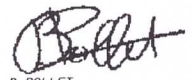


Usine productrice/Hersteller/Manufacturer Ugine Avenue Paul Girod - CS 90100 73403 Ugine Cedex France		INSPECTION CERTIFICATE 3.1 CERTIFICAT DE RECEPTION 3.1 ABNAHMEPRUEFZEUGNIS 3.1 ----- EN 10204 / 3.1				UGITECH Providing special steel solutions					
Numéro certificat/Nummer/Number 81622565 900001		Ordre de fab. / Auftrag / Prod. Order A1543JS31000		N° coulée / Schmelzen Nr / Heat N° 544505		N° lot MM / Chargen / Batch 1543JS3100					
Certification - Werkzeugnis - Certificate AD 2000-MERKBLATT W0/TRD100 Pressure Equipment Directive 97/23/EC ISO 9001 ISO/TS 16949		EN 9100 EN 9120		99		98		98-2		Marque d'usine Herstellerzeichen Supplier's Mark  97  Poinçon de l'expert Prufstempel Inspector's stamp  96	
UGI 4418 BAR SMQ DRAWN POLISHED QUENCHED AND TEMPERED QT900 H9 ROUND 20,000MM LONG . 3,000M + 50,000MM -0,000MM Produit UGI 4418 BARRE BARRE DE DÉCOLLETAGE ETIRÉE POLIE TRAITÉE QT900 H9 ROND(E) 20,000MM LONG. 3,00 Erzeugnisform UGI 4418 STAB AUTOMATENSTAHL GEZOGEN POLIERT VERGLÜTET QT900 H9 RUND 20,000MM LONG. 3,000M + 50,0 Product UGI 4418 BAR SMQ DRAWN POLISHED QUENCHED AND TEMPERED QT900 H9 ROUND 20,000MM LONG. 3,000M + 50,0											
Client - Besteller - Purchaser 12672 BIRCELİK PASLANMAZ ÇELİK		N° de client / Kundenbestellnummer - Purchase order number ORDER D.T.D 08.02.2016				Commande - Bestellung - Order 732896 10					
Norme de référence / Besugsnorm / Standard for reference EN 10272 ED08 1.4418 PED 97/23 EC		EN 10088-3 ED2014 1.4418									
Spécification client / Kundenspezifikation / Customer's specification											
-											
Nombre Stueckzahl Pieces Nbr		Profil Profile Shape		Dimension Ausmessung Dimension		Longueur Laenge Length		Poids Gewicht Weight			
18		RO		20,000		3,000		214 KG			
Mode d'élaboration Erschmelzungsart Melting process EAF + AOD + CC		N° prélèvement Probenummer Test number ANA 6		Demandé / Vorschrift / Required 42 43 44 45 46 47 48 49 % C % Si % Mn % Ni % CR % MO % CU % S Min Max 0,0600 0,7000 0,5000 6,0000 17,0000 1,5000 0,0300		coulée/ Schmelzen / Heat 0,0320 0,3250 0,8050 4,6510 15,1970 0,8300 0,1190 0,0150		Produit / Erzeugnisform/ Product			
Demandé / Vorschrift / Required		50 51 52 53 54 55 70 71 72 73 74 75		% P % N % CO		Min Max		0,0200 0,0400			
coulée/ Schmelzen / Heat		0,0268 0,0420 0,1130		Produit / Erzeugnisform/ Product							
Demandé / Vorschrift / Required		76 77 78 79 80 81 82 83 84 85 86 87		Min Max							
coulée/ Schmelzen / Heat		Produit / Erzeugnisform/ Product									
We declare that the mentioned product is in compliance with the requirements of the contract and that, after checks and tests, it meets in all respects the specified requirements and applicable standards and regulations, except reservations or exceptions as listed in this declaration of conformity ; Document validated by electronic signature. Material manufactured in the REACH regulation respect.						Ugine le 02.02.2016 Le Responsable Métallurgie-Qualité Der Qualitätsbeauftragter					
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Usine productrice/Hersteller/Manufacturer <b>Ugine</b> Avenue Paul Girod - CS 90100 73403 Ugine Cedex France	<b>INSPECTION CERTIFICATE 3.1</b> <b>CERTIFICAT DE RECEPTION 3.1</b> <b>ABNAHMEPRUEFZEUGNIS 3.1</b> ----- <b>EN 10204 / 3.1</b>	<b>UGITECH</b> Providing special steel solutions
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Numéro certificat/Nummer/Number <b>81622565 900001</b>	Ordre de fab. / Auftrag / Prod. Order <b>A1543JS31000</b>	N° coulée / Schmelzen Nr / Heat N° <b>544505</b>	N° lot MM / Chargen / Batch <b>1543JS3100</b>
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24	90	T° C	Limite d'élasticité Streckgrenze Yield Strength		RM Zugfestigkeit Tensile	Alongement Bruchdehnung Elongation		Striction Einschnürung Red area	Dureté-Haerte-Hardness				
			0,2%	1%	A5D	A4D	HB		HV	HRB	HRC		
	Min	° C	Mpa	Mpa	Mpa	%	%	%					
	Max	20	700		900	16							
	Min	20			1100								
	Max												

N° prélèvement Probenummer Test number  <b>39B</b>	<b>ANA6</b>	<b>1</b>	<b>L</b>	<b>20</b>	<b>915</b>	<b>991</b>	<b>16</b>	<b>BIRCELİK</b> <b>PASLANMAZ ÇELİK TİCARET A.Ş.</b> <small>Mik: Seyit Nizam Mh. Demirciler Sit. 4. Cd. No. 5 Z. Burnu-İST. Tel: (0212) 665 76 34 (3-Hat) 546 29 63 Fax: 558 87 07          Şiş: Seyit Nizam Mh. Demirciler Sit. 5. Cd. No. 41 Z. Burnu-İST. Tel: (0212) 255 39 33-255 45 93-665 76 37 Fax: 253 06 19          Davutpaşa Merkezi Daire: 177 035 9422</small>					
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A l'état de Référence / treatment on test sample / Probstreifenbehandlung	14	25	26A	26B	27	28	89	29	30	88	100	37
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Taux de corroyage Forging ratio Verschmiedungsgrad	Résilience-Kerbschlagzähigkeit-Notch Toughness								Expansion latérale Seitliche Breitung Lateral Expansion
	Type Form Type	T° C	Sens Richtung Direction	Min	Valeurs individuelles Einzelwerte Individual values		Moyenne Mittelwerte Average	91	
<b>121,3</b>	31	33	32	95			35	36	91
A l'état de livraison / Lieferzustand / As delivered  Quenched and tempered QT900	13	° C 20	L	J 80	J 135-135-135		J 135		

A l'état de Référence / treatment on test sample / Probstreifenbehandlung	14	25	26A	26B	27	28	89	29	30	88	100	37
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<b>100% CRACK-CONTROLLED WITH EDDY-CURRENT</b> <b>ANTIMIXING TEST PERFORMED CONFORM</b> <small>Mik: Seyit Nizam Mh. Demirciler Sit. 4. Cd. No. 5 Z. Burnu-İST. Tel: (0212) 665 76 34 (3-Hat) 546 29 63 Fax: 558 87 07          Şiş: Seyit Nizam Mh. Demirciler Sit. 5. Cd. No. 41 Z. Burnu-İST. Tel: (0212) 255 39 33-255 45 93-665 76 37 Fax: 253 06 19          Davutpaşa Merkezi Daire: 177 035 9422</small>	56
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N° certificat d'origine/Ur-Los Werkszeugnisnummer/Original certificate number <b>81615732 900001</b>	Poids lot origine/Ur-Los Gewicht/Original batch weight <b>974 KG</b>
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