



Usine productrice Hersteller Manufacturer	Ugine Avenue Paul Girod 73403 Ugine France	INSPECTION CERTIFICATE 3.1 CERTIFICAT DE RECEPTION 3.1 ABNAHMEPRUEFZEUGNIS 3.1 ----- EN 10204 / 3.1	UGITECH Providing special steel solutions	
5		3	1	

Numéro / Nummer / Number <small>Bu sertifikta BİRÇELİK PASLANMAZ ÇELİK LTD. ŞTİ. ye aittir. Bu sertifikta hiçbir koşulda KOPYALANAMAZ VEYA ÇOĞALTILAMAZ.</small>	Ordre de fab. / Auftrag / Prod. Order <small>Bu sertifikta BİRÇELİK PASLANMAZ ÇELİK LTD. ŞTİ. ye aittir. Bu sertifikta hiçbir koşulda KOPYALANAMAZ VEYA ÇOĞALTILAMAZ.</small>	N° coulée / Schmelzen Nr / Heat N° <small>Bu sertifikta BİRÇELİK PASLANMAZ ÇELİK LTD. ŞTİ. ye aittir. Bu sertifikta hiçbir koşulda KOPYALANAMAZ VEYA ÇOĞALTILAMAZ.</small>	N° lot MM / Chargen / Batch <small>Bu sertifikta BİRÇELİK PASLANMAZ ÇELİK LTD. ŞTİ. ye aittir. Bu sertifikta hiçbir koşulda KOPYALANAMAZ VEYA ÇOĞALTILAMAZ.</small>
4	1-1	1-2	11-3

Certification - Werkzeugnis - Certificate AD 2000-MERKBLATT W0/TRD100 Pressure Equipment Directive 97/23/EC ISO 9001 ISO/TS 16949 ISO 14001	ISO 9100 ISO 9120	Marque d'usine Herstellerzeichen Supplier's Mark		97
		Poinçon de l'expert Prüfstempe Inspector's stamp		96

Produit	UGI 431 BAR DRAWN POLISHED QUENCHED AND TEMPERED H9ROUND 16,000MM LONG. 4,000M +50,00 OMM -0,000MM	
Erzeugnisform	UGI 431 STAB GEZOGEN POLIERT VERGÜTET H9RUND 16,000MM LONG. 4,000M +50,000MM -0,000MM	
Product	UGI 431 BAR DRAWN POLISHED QUENCHED AND TEMPERED H9ROUND 16,000MM LONG. 4,000M +50,000MM -0,000	6

Client et/ou destinataire - Besteller und/oder Empfänger - Purchaser and/or Consigner	N° de commande client - Kundenbestellnummer - Purchase order number
12672 BIRCELİK PASLANMAZ ÇELİK TIC	Order dtd 09.03.2010
9	10

Norme de référence / Besugsnorm / Standard for reference AISI 431 ;	12-2
--	------

Spécification client / Kundenspezifikation / Customer's specification	12-3
---	------

Nombre Stueckzahl Pieces Nbr	Profil Profile Shape RO	Dimension Ausmessung Dimension 16,000 MM	Longueur Laenge Length 4,000	Poids Gewicht Weigh 1040 KG
18	19	21-1	21-2	22

Mode d'élaboration Erchmel zungsart Melting process EAF + AOD + CC	N° prélèvement Probenummer Test number ODAV	Demandé / Vorschrift / Required Min Max	Demandé / Vorschrift / Required						
			42 % C	43 % SI	44 % MN	45 % NI	46 % CR	47 % S	48 % P
38	39A		0,2000	1,0000	1,0000	2,5000	17,0000	0,0300	0,0400
		coulée/ Schmelzen / Heat	0,1780	0,3900	0,8800	1,5600	15,6100	0,0120	0,0220
		Produit / Erzeugnisform/ Product							

Demandé / Vorschrift / Required	50	51	52	53	54	55	70	71	72	73	74	75
Min												
Max												
coulée/ Schmelzen / Heat												
Produit / Erzeugnisform/ Product												

Demandé / Vorschrift / Required	76	77	78	79	80	81	82	83	84	85	86	87
Min												
Max												
coulée/ Schmelzen / Heat												
Produit / Erzeugnisform/ Product												

The contents of the report are accurate and all test results and operations performed by UGITECH or its subcontractors are in compliance with the material specification and the specific applicable material requirements of ASME NCA-3800	Ugine le 27.08.2010 L'agent Réceptionnaire de l'usine
We declare that the mentioned product is in compliance with the requirements of the contract and that, after checks and tests, it meets in all respects the specified requirements and applicable standards and regulations, except reservations or exceptions as listed in this declaration of conformity ; Document validated by electronic signature. Material manufactured in the REACH regulation respect	Der Werksachverständige The work inspection Bu sertifikta BİRÇELİK PASLANMAZ ÇELİK LTD. ŞTİ. ye aittir. Bu sertifikta hiçbir koşulda KOPYALANAMAZ VEYA ÇOĞALTILAMAZ.
66-1	63